# textiles and finishes

### **Care and Cleaning**

The following guide encompasses the Compile System line.

The guide was compiled using information from our "raw" material suppliers and is relevant only to our standard offering finishes and textiles.

#### **FABRICS**

To extend the life of your upholstered panels, regularly dust the panel to prevent airborne particles from penetrating the fabric surface.

For light soiling, use a damp cloth and blot the spot with very slight pressure, taking care never to soak the fabric. Dry with a clean cloth by blotting - never rub fabric. More intense stains can be treated the same way, but with a mild detergent. Always test fabric first in an unseen area before using any cleaning method.

#### PANEL FRAMES

The panel frames are manufactured out of sturdy aluminum with a powder coated enamel paint finish. To clean the frames of the panels, and all hardware associated with the Evolve line, simply utilize a clean, damp cloth. For stubborn stains on the panel frames, you may consider adding a mild detergent.

#### **GLAZED PANELS**

Cleaning of the glazing in panels should only be done with a damp lint-free cloth. A mild detergent can be used if necessary. Do not use paper towels in combination with a window cleaner-this may cause scratches to the glazing.

#### WORKSURFACES

The worksurfaces are manufactured using primarily Nevamar Brand laminates as the exposed surface. To properly clean these areas, it is best to use a clean, damp cloth and circular motion to prevent streaks. For stubborn stains, you are able to add a mild detergent to the water. Be certain not to use an ammonia-based solution. It will react with the PVC, or wood edge trim, causing permanent damage to the contacted areas.

#### **ACCESSORIES**

The accessories sold with the Evolve product line can be simply cleaned with a clean, damp cloth. If they are really dirty, a mild, non-abrasive solution may be added. Wipe with a damp cloth after the solution, and finally, a dry cloth.

#### LAMINATES – THERMALLY FUSED & HIGH PRESSURE

Absolute Acajou*	
Asian Night*	
Avant Cherry*	
Avant Honey*	AWH
Black	
Blizzard Matrix	BMX
Brushed Cobalt*	BRC
Clear Maple*	CMB
Custom Grey	
Dark Espresso*	DES
Designer White	DWT
Fashionista	FAS
First Class	FCL
Noce Biondo	NBL
Noce Grigio	NGL)
Noce Leggero	NEL
Noce Medio	NML
Quartered Mahogany*	QTM
Sheer Beauty	SBY
Stone Dust	SDT
Storm Grey	SOG
Walnut Heights*	
Winter Cherry	
White Chocolate*	

Additional paint and laminates may be available. Contact Evolve Customer Care for details.

#### **PVC EDGE TRIM**

Absolute Acajou	AAE
Asian Night	ASE
Avant Cherry	ACE
Avant Honey	
Black	BLK
Blizzard	BZD
Brushed Cobalt	BRC
Charcoal	CHR
Clear Maple	
Dark Espresso*	DES
Designer White	
Fashionista	FAS
First Class	FCL
Nevada	NEV
Quartered Mahogany	QTM
Sheer Beauty	
Silver	SIL
Taupe	TPE
Tungsten	
Walnut Heights	WHE
White Chocolate*	
Winter Cherry	WCR

\*1-7/16" HPW PVC Trim for Worksurfaces is not available in Dark Espresso (DES).

#### **WOOD VENEER WORKSURFACES\***

Almond Cherry	AMW
Amber Cherry	ACW
Biscotti	BTW
Cocoa Walnut	CAW
Coral	CRW
Dark Cherry	DCW
Dark Walnut	. DWW
Espresso Walnut	EWW
Evening Oak	<b>EVW</b>
Grey on Oak	GRW
Hazelnut	HAW
Java	JAW
Latte Walnut	LTW
Mahogany on Walnut	MHW
Milestone	MTW
Natural Maple	MPW
Natural Walnut	NLW
Red Cherry	RCW
Umber Walnut	
Vintage Cherry	VNW
Walnut	WLW
Warm Cherry	WCW
White Maple	

All wood veneer worksurfaces are 1.38" thick.

#### **PAINT & FRAME COLORS**

(for application to trim, steel
components, PVC, vertical and horizontal
members)
BlackBLK
Designer White
Fog

Nevada......NEV

<sup>\*</sup> Matching Wood Grain PVC edge available.

<sup>\*</sup>Note: Wood veneer options for worksurfaces are available at an upcharge and with an extended lead time. Contact Evolve Customer Care for details.

## PANEL FABRICS – GRADE 1

-consumer Recycled Polyester	
Birch	
Green Apple	
Lapis	AN4
Straw	AN4
Wolf	AN4
Goose	AN4
Angora	AN40
Cumin	AN4
Asteroid	AN4
Geranium	AN49
Thistle	AN5
Graphite	AN5
Slate	AN5
Quarry Blue	AN5
Onyx	AN5
Pumpkin	AN5
Red Delicious	AN5
Sunshine	AN5
Waterfall	AN5
Vanilla	AN6
Vanilla	AN6
Cobalt	AN62
Cloud	AN64

<b>Aurora</b> - 100% Polyester, 80% minimum Post-Consumer Recycled	
Polyester	
Cloud	)
SealAU21	ı
Fog	2
Pewter	3
GraniteAU24	ļ
Oat AU25	j
CoconutAU26	ò
Latte AU27	,
Lake AU28	3
Front All20	,

Chance - 63% Virgin Polyester, 3	7%
Post-Consumer Recycled Polyeste	r
Mist	
Dill	.CN52
Island	.CN53
Plaza	.CN54
Tranquil	.CN55
Malt	.CN56
Navajo	. CN57
Prairie	.CN58
Cinder	.CN59
Oasis	.CN66

<b>Linea -</b> 100% Post Consumer Recycled	
Polyester	
Queue	LN41
Cord	LN42
Twine	LN43
Thread	LN44
Contour	LN45
Silhouette	LN46
Cable	LN47
Route	LN48

Lisbon - 100% Polyester, 67% Post	-
Consumer Recycled Polyester	
Gesso	LS11
Dusk	
Grey	LS13
lvory	LS14
Henna	LS15
Nocturnal	LS16
Moss	
Navy	LS18
Buff	
Spa	LS20

<b>Loopy -</b> 100% Recycled Polyester Oyster	LP60
Putty	LP61
Marble	LP62
Hazelnut	LP63
Latte	LP64
Bay	LP65
Wild Rice	LP66
Harbor	LP67
Melody - 100% Recycled Polyeste	er

Melody - 100% Recycled Polyest	
Spray	
Pond	ME41
Sand Bar	ME42
Silt	ME43
Pebble	ME44
Lake	ME45
Gravel	ME46
Boulder	ME47

Merge - 100% Polyester, 75%	
minimum Post-Consumer Recycl	ed
Polyester	
Fawn	MG20
Marshmallow	MG21
Driftwood	MG22
Dove	MG23
Graphite	MG24
Slate	MG25
Eucalyptus	MG26
Fire Engine	MG27
Moditorranoan	MC28

Midnight...... MG29

<b>Pinpoint -</b> 100% Post-Consumer Recycled Polyester	
Bliss	.PN11
Delight	.PN12
Dune	.PN13
Infusion	.PN14
Ebony	.PN15
Fresh	.PN16
Carrot	.PN17
Splash	.PN18
Vibe	.PN19
Gala	.PN20

Shade	SR86
Stretch	SR88
Sprint	SR89
Roll	SR91
Dart	SR92
Zoom	SR93
Splash	SR94
Whiz	SR9!
Flash	SR96
<b>Tek -</b> 100% Recycled Polyester Finesse	TX60
Grain	TX61

**Streak -** 100% Recycled Polyester 

Grain	.TX61
Essence	.TX62
Warp	.TX64
Mesh	.TX67
Form	.TX69
Spice	.TX71
Glacier	
Spring	.TX73
Harmony	.TX74
Smoke	.TX75
Pebble	.TX76

Terrace - 100% Post-Consumer	
Recycled Polyeste	
Lotus	TC60
Tigerlily	TC61
Shadow	TC62
Cobble	TC63
Cherry Blossom	TC64
Bluebell	TC65
Apple	TC66
Haze	TC67
Cerise	TC68
Twilight	TC69
Wintergreen	TC70
Ironwork	TC71
Flirt	TC73
Echo	TC74
Glacier	TC75

#### **PANEL FABRICS- GRADE 2**

#### Cyclone - 56% post-consumer recycled polyester and 44% polyester. Stove Pipe ..... IM37 Stainless.....IM40 Polished Pewter ...... IM41 Welded Steel ..... IM43 Etched Bronze.....IM44 Fired Titanium.....IM46 Chrome......IM49 Dark Annealed.....IM50 Karat.....IM54 Red Metal.....IM55 Oxidized Bronze.....IM56 Bright Ray..... IM57 Bismuth Crystal ..... IM58 Gallium Blue.....IM59

#### Dashing -100% Post-Consumer Recycled Polyester Bespoke Tan ...... DS26

Dapper Grey ...... **DS27** 

#### Quadrille - 52.5% Polyester / 47.5% Recycled Polyester \*Maximum panel width is 48' Regalia ......QU34 Zest......QU36 Fiesta.....QU40 Carnival ......QU41

Cabarets......**QU46** 

#### **PET PANEL FABRICS**

Amethyst	GPH
Apricot	APR
Black	BLK
Blue Smoke	BSK
Brick	BRI
Carnation	CNN
Denim	DEN
Emerald	EMD
Graphite	GPH
Harvest	HVT
Lapis	LAP
Mist	MTS
Navy	NVY
Pewter	PWT
Ruby	RBY
Shamrock	SHR
Sunflower	SFR
White	WHT

**GRADE 1** 

<b>Dobby</b> - 96% Recycled Polyeste	er / 4%
Virgin Polyester	
Snowcap	DB30
Bonsai	DB31
Cloud	DB32
Sand	DB33
Pewter	DB34
Sante Fe	
Corfu	
Medium Taupe	
Charcoal	
Berry	
Royal	
Titanium	DD40
Black	
Didck	DD42
Fusion - 90% Virgin Polyester/	10%
Post-Consumer Recycled Polyest	
Tangerine	
Fresh	
Moss	
TomatoF	
Aqua	
Sandstone	
Granite	
Poppy	
Cadet	
Oasis	
Graphite	
Viola	
Cobalt	
Flax	EI IOA
Carbon	
Carbon	FU85
Carbon 1100% Virgin Polyeste	<b>FU85</b> r
Carbon  Illusion - 100% Virgin Polyeste Cappuccino	<b>FU85</b> r <b>II01</b>
Carbon	FU85 r II01 II02
Carbon	r II01 II02
Carbon	r II01 II02 II03
Carbon	r II01 II02 II03 II04
Carbon	FU85II01II02II03II04II05
Carbon	FU85 rII01II02II03II04II05II06
Carbon	FU85 rII01II02II03II04II05II06II07
Carbon	FU85 rII01II02II03II04II05II06II07II08
Carbon	FU85 rII01II02II03II04II05II06II07II08II09
Carbon	FU85 rII01II02II03II04II05II06II07II08II09
Carbon	FU85II01II02II03II04II05II07II08II09II11
Carbon	FU85II01II02II03II04II05II07II08II09II11
Carbon	FU85II01II02II03II04II05II07II08II09II11
Carbon	FU85II01II02II03II04II05II06II07II08II10II11
Carbon	FU85II01II02II03II04II05II06II07II08II10II11II11
Carbon	FU85II01II02II03II04II05II06II09II11II11II12II13
Carbon	FU85II01II02II04II05II06II07II09II11II12II13II13
Carbon	FU85II01II02II04II05II06II07II08II10II11II13II13IJN01IJN02IJN03
Carbon	FU85II01II02II04II05II06II07II09II11II13II13II13IIN01IIN02IIN03IIN07IIN08
Carbon	FU85II01II02II04II05II07II08II10II11II11II12II13IJN01IJN02IJN03JN07JN08JN08
Carbon	FU85II01II02II04II05II07II08II10II11II11II12II13IJN01IJN02IJN03JN07JN08JN11JN25
Carbon	FU85II01II02II04II05II07II09II11II12II13II13IJN01IJN02IJN03JN03JN07JN08JN11JN25JN26
Carbon	FU85II01II02II03II04II05II08II09II11II12II13JN01JN01JN03JN07JN08JN07JN08JN07JN08JN11JN25JN26
Carbon	FU85II01II02II03II06II06II09II10II11II11II11II11II11II11II11II11II11II11II11II12II13JN01JN01JN02JN03JN01JN08JN11JN25JN26JN27JN28
Carbon	FU85II01II02II04II05II06II09II10II11II11II11II12II13JN01JN03JN03JN07JN08JN11JN25JN26JN27JN28
Carbon	FU85II01II02II04II05II06II07II09II11II11II11II11II11II11II11II11II11II11II11II11II11II12II13

O.: 1 1000/ Dalumatan	
Quilt - 100% Polyester	0110
Black	
Charcoal Grey	
Navy	
Wine	
Silver	
Feather	
Dune	
Meadow	
Cadet	
Geranium	
Daisy	
Quest	
Punch	
Tangerine	.QL28
Cocoa	.QL29
<b>Terrace -</b> 100% Post-Consumer	
Recycled Polyester	
Lotus	TC60
Tigerlily	.TC61
Shadow	.TC62
Cobble	.TC63
Cherry Blossom	.TC64
Bluebell	.TC65
Apple	.TC66
Haze	
Cerise	.TC68
Twilight	
Wintergreen	

Pine Cone ......**TC72** Flirt ......**TC73** 

<b>Trak -</b> 100% Recycled Polyester	
Taupe	
Mustard	TK41
Latte	TK42
Cement	TK43
Silver	TK44
Copper	TK45
Teal	
Apple	
Steel	
Merlot	
Midnight Sky	
Mocha	
Carbon	TK52
<b>Urban -</b> 62% Recycled Polyester Polyester	r / 32%
Red Rose	UR10
Ocean Blue	UR11
Blue Bayou	UR12
Green Grass	UR13
Sandcastle	
Beach Day	
Boardwalk	
Earth	
Brown Ridge	
White Sand	UK 19

Granite Rock......UR20 Gravel Road......UR21

Black Coal......UR22

Waterfall - 60% Virgin Polyester /40%

Splash......WA42 Victoria......WA43 Imagine.......WA44 Rainforest......WA46 Prism......**WA48** 

Post - Consumer Recycled Polyester

Tranquility	WA49
Grand	WA50
Rushing	WA51
Majestic	
Pacific	
Dance	WA54
Waterfall - 60% Virgin Polyester	/40%
Post - Consumer Recycled Polyest	er
Lime	WV01
Mint	WV02
Stone	WV03
Flame	
Mykonos	WV05
Savannah	
Mesa	WV07
Plasma	WV08
Cancun	
Quartz	WV10
Moonrock	
Rubine	WV12
Corfu	WV13
Bluejay	
• •	

#### **GRADE 2 (FABRIC) Imprint** - 100% Post-Consumer Polyester Almond...... **IM70** Cork ...... **IM71** Sand ...... IM72 Currie...... IM73 Candy Apple ..... **IM74** Ocean ...... IM75 Navy ...... IM76 Green Tea ...... IM77 Celery ..... IM78 Oregano.....IM79 Walnut......IM80

Paprika..... **IM81** 

Graphite...... IM82 Slate ..... IM83

Licorice ..... IM84

#### **GRADE 2 (VINYL)**

For availability of chair series in Vinyl, please contact a Global Sales Representative.

## Allante FRee - 100% Vinyl Face /

100% Polyester Backing	
Illusion	A01F
Bright White	A02F
White Crush	
Ivory	A04F
lce	
Bleached Sand	A06F
Taupe Fawn	A07F
Warm Smoke	
Autumn Rain	A09F
Cookie	A10F
Sierra Brick	A11F
Gibraltar	
Chateau Grey	A13F
Golden Green	A14F
Oasis Green	A15F
Ink Black	A16F
Purple impulse	A17F
Italian Rose	A18F
Mountain Sky	A19F
Old Navy	A20F
Galaxy	A21F
Red Truffle	
Chocolate Sundae	A23F
Province Blue	A24F
Eclipse	A25F

#### **GRADE 3 (RECYCLED)**

Couture - 100% Post-Consumer	
Polyester	
Mocha	CE71
Sapphire	CE74
Neptune	
Lake	CE76
Willow	CE77
Sassy	CE78
Persimmon	CE80
Carbon	CE81
Sterling	CF82

## PANEL COM REQUEST FOR APPLICATION TEST

#### SEND COMPLETED FORM AND FABRIC TO:

Compile Customer Service 565 Petrolia Road, Doors 6-13 Toronto, Ontario M3J2X8 Phone: 416.739.5000 Attn: Eric Sam

Requested By:'	
Phone #:	Fax #:
Project Name	Dealer/Specifier
Dealer Contact:	Evolve CSR:
Phone #:	Fax #:
FABRIC INFORMATION	
Fabric Manufacturer:	
Color Name:	Color #:
Pattern Name:	Pattern #:
Content:	
Weight:	Width:
vvognt.	widt.
Repeat Horizontal:	Repeat Vertical:
01.0	
Other Comments:	
REQUEST FOR APPLICATION TEST (THIS REQUIRES 2 YARDS OF FABRIC)	
Compile Panel Compile Tackboard	
Total Number of yards for testing:	
Please Note:	
Compile is not responsible for the duty and brokerage fees for C O M. Fabric to class	or customs. Those charges will be hilled to the dealer on a congrate invoice.

## PANEL FABRIC SPECIFICATION SHEET

SEND COMPLETED FORM TO:			
Compile Customer Service 565 Petrolia Road, Doors 6-13 Toronto, Ontario M3J2X8 Phone: 416.739.5000 Attn: Eric Sam			
SUPPLIER	REMARKS:		
PATTERN			
WIDTH			
CONTENT			
LIGHT FASTNESS	REMARKS:		
FLAMMABILITY			
TUNNER TEST			
CUT PRICE	REMARKS:		
1 - 3 ROLLS			
4 ROLLS			
DIRECTIONAL	REMARKS:	EASY HARD X-HARD	
PANELS CORNERS			
RACEWAY COVER			
RACEWAY CORNERS			
STRETCH			
APPROVED	NOT APPROVED	CONDITIONAL APPROVAL	
REMARKS:			
* This fabric is approved for upholster-ability only. The approval does not account for the durability of the fabric at the time of, and after installation of the product			
APPROVAL SIGNATURE: DATE:			

## **C.O.M AUTHORIZATION FORM FOR COMPILE PEDESTAL CUSHIONS**

#### **CUSTOMER INFORMATION**

To be completed by the dealer/design firm. Use one form per textile. Incomplete information may delay or prevent approval.

A D (D 1 / 0 N	0	0		
A+D/Dealer/Company Name:	Contact:	Date:		
Billing Address:	Phone:			
City: State: Zip:	Fax:			
End-User/Project Name:	End-User/Project Registered?	YES NO If YES, The Evolve Quote#:		
TEXTILE APPLICATION INFORMATION				
MODEL NUMBER	QUANTITY	SPECIAL INSTRUCTIONS		
Textile Name (Series/Style #):				
Textile Color Name and Description:				
Country of Origin:				
Mill or Manufacturer's Name:				
Textile Content (% Cotton, % Poly, % Wool, etc.):				
Textile Width: Pattern Repeat: VERTICAL HORIZONTAL Rail Roaded? YES NO				
TEXTILE DIRECTION NEW TEXTILE				
	Attached textile sample (Minimum 5"x 5" Max 12"x 12")	PREVIOUSLY APPROVED TEXTILE		
	In correct DIRECTION and SIDE.	Fax completed form to: 856.596.5684		
MAIL FORM AND TEXTILE SAMPLE ONLY TO: GLOBAL - COM Department				
		Vest Stow Road J 08053   856.596.3390		
	Please contact your local EVOLVE CustomeCare representative for status of all COM requests. When			
	textile is approved and an authorization number issued, a set of shipping instructions will be faxed or e-mailed to you.			
	Approved textiles are to be shipped to the address that will be included with instructions. Do not ship			
	textiles to the address on this form. Dealer is responsible for the shipping expenses. Brokerage fees will be paid for by Global. However, duties imposed by North American Governments related to textile materials,			
	content and Country of Origin, additional fees may apply and will be billed separately.			
	Please Note: C.O.M Textiles may not be shipped without shipping documents. GLOBAL is not responsible for any material shipped without the authorization number.			
	Please be advised that Global has phased out the use of textiles that contain certain Phthalates, including but not limited to: DEHP ( di (2-ethylhexyl) phthalate), DBP (di-n-butyl phthalate), BBP			
STAPLE FABRIC TO THIS FORM IN THE DIRECTION IN WHICH THE FABRIC IS TO BE UPHOLSTERED	(butyl benzyl phthalate) and DINP (di-isononyl phthalate) (collectively the "Listed Chemiclas").			
WITH THE LEFT SIDE OF THIS PAGE BEING THE SAME LEFT AS THE CUSHION.  The Listed Chemicals are used in certain types of vinyls. Global cannot accept orders for that contain the Listed Chemicals, if such orders are to be shipped to the U.S.A. or are in				
	Chemicals, please contact the manufacture	re if the C.O.M you have selected contains the Listed er or supplier of the fabric to verify.		
EVOLVE AUTHORIZATION FORM (TO BE COMPLETED BY CUSTOMERCARE REP.)				
CAN#: TEXTILE YARDAGE (REQUIRED FOR THE ORDER): GU CODE:				
SIGNATURE:	PRINT NAME:			
oldini olit.	I IIIIVI IVAIVIL.	DATE.		

**TOP** 

## **STAPLE** MINIMUM 6" X 6" **FABRIC SAMPLE HERE** IN THE DIRECTION IT IS TO BE **APPLIED TO THE PRODUCT**

**BOTTOM**